

DATA SHEET OF SANDING WHEEL USAGE APPLICATION ON PAINTS			
TYPE OF PAINT	QUANTITY	FIRST WHEEL	SECOND WHEEL
NC IMPREGNATING SEALERS	1 COAT	FLAP RACS BLUE	FLAP TBM/S SF
		FLAP RACS GREEN	FLAP TBM/S UF
		FLAP TBM S/VF	FLAP TBM/S SF
NC PAINTS AND LACQUERS	1 COAT; 2 COATS OR MORE	FLAP TBM/A VF STRONG IMP.	FLAP TBM/S SF
		FLAP RACS GREEN IMP.	FLAP TBM/S UF
		INTERLEAF WHEEL PAPER CA150+TBM	INTERLEAF WHEEL PAPER CA320+TBM
OPEN PORE POLYURETHANE	1 COAT OR 2 COATS	FLAP RACS BLUE	FLAP TBM/S SF
		FLAP RACS GREEN	FLAP TBM/S UF
		FLAP TBM S/VF	FLAP TBM/S SF
		FLAP TBM/A VF STRONG IMP.	FLAP TBM/S SF
		FLAP RACS VERDE IMP.	FLAP TBM/S UF
		INTERLEAF WHEEL PAPER CA150+TBM	INTERLEAF WHEEL PAPER CA320+TBM
CLOSE PORE POLYURETHANE	3 COATS, 4 OR 6 COATS	SCV 100	SCV 220
		SCV 220	SCL 280
		SIC/UP 220	SIC/UP 280
		FAB S/SUPER FINE	FLAP TBM/S UF
SYNTHETIC FILLER (EXTRUDER)	REQUIRED QUANTITY	FAB S/VERY FINE	FLAP TBM/S SF
		INTERLEAF WHEEL PAPER CA100+R/B	INTERLEAF WHEEL PAPER CA220+TBM
		FLAP TBM/A VF STRONG IMP.	FLAP TBM/S SF
ACRILIC UV	1 COAT; 2 COATS OR MORE	FAB S/SUPER FINE	FLAP TS 609 S
		FAB S/FINE	FLAP DF/NCS IMP/O
		SCV 220	SCL 280
		SCL 220	FLAP TBM/S SF
		SIC/UP 220	SIC/UP 280
		FLAP DF/NOA IMP/O	FLAP TBM/S SF
POLYESTER	REQUIRED QUANTITY	FLAP DF/NCS IMP/O	FLAP TBM/S UF 600
		SIC/P 100	SIC/P 220
ALCOHOL PATINA	1 COAT	FLAP TS 609 S	
		FLAP TBM/S VF	
		FLAP TBM/S UF	
WATER BASE PATINA	1 COAT	FLAP TBM/A VF STRONG IMP.	
		FLAP TS 609 S	
		FLAP TBM/S VF	
NITROCELLULOSE PATINA	1 COAT	FLAP TBM/S UF	
		FLAP TBM/S VF	
		FLAP TBM/S F	
		FLAP TBM/S M	

The a.m. combinations can change if automatic sanders are equipped with sanding belts or not.